

FABRICATION ANALYSIS SHEET

N° of
phase

Designation of phases,
sub-phases and
operations

machines
used

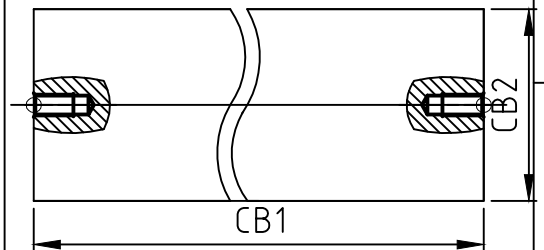
Equipment,
tools,
verificator
s

Sketch of the piece at various
its various stages of
machining

10

Crude controle
CB1=1147
CB2=Ø32

Vernier
caliper
Ruler

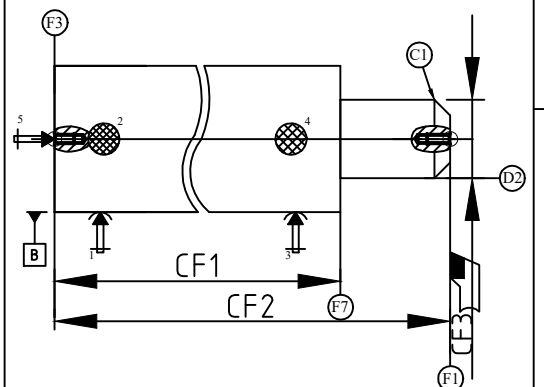


Turning 1

a) Dressing F1F
CF2=1042±0.1
b) Turning and
dressing
D2E,D2F,F7E,F7F;
CF1=992±0.1
CF3=Ø25m6
c) Centring

Parallel
lathe

- Vernier
caliper
- depth
gauge
- Dressing
tool
- knife
tool
- Turning
tool



Assembly:
Part: Shaft

number 1
Mterial : C30
Crude: Drawn

Manufacturing range